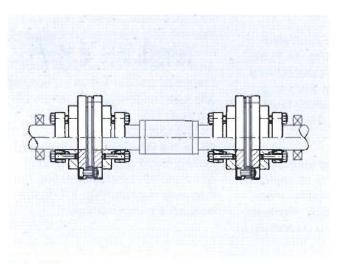
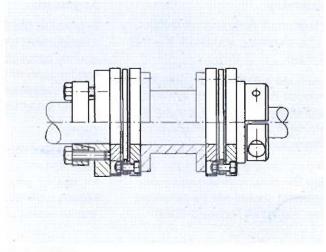
# Flexible disc couplings

## **Example applications**





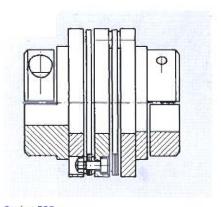
With outer conical hub, used in printing and packaging machines.



Series FSS/FSD

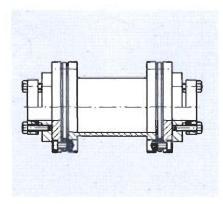
With inner flange, used in testing equipment.

## Modular design series



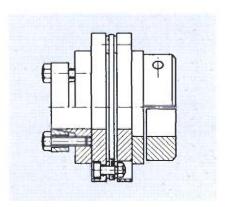
Series FSD

Short version with two-sided collet clamps. Radial flexibility due to two flexible elements.



Series FSS

With outer conical hub and inner flange; for linking larger shaft gaps.



Series FSS/FSD

With outer conical hub and collet clamp. Simple connection between two shafts.

# Flexible disc couplings

## Assembly instructions

#### Assembly

Clean shaft ends and boreholes in hubs, degrease and check the tolerances.

Insert both shafts trunks into the hubs of the flexible disc coupling, and firmly tighten the screws, after examining the axial installation dimensions.

The tightening torque of the screws and the maximum allowed misalignment should not be exceeded (see the list of Technical Data).

#### **Alignment**

In practice, the three illustrated misalignment types (Fig. 12.1) frequently occur simultaneously. The combination of these leads to a total misalignment, which must be compensated for by the coupling.

#### Caution!

Flexible disc couplings with a flexible element can only compensate for axial or angular misalignment. Models with two flexible elements and an inner case also compensate for radial misalignments (Fig. 12.1). You will find the maximum allowed misalignment values for  $\Delta K_a$  and  $\Delta K_w$  in the lists of Technical Data. The radial compensation capacity of  $\Delta K_r$  is dependent on the length of the inner case. The following formula is used to calculate this:  $\Delta K_r = b \times tan 1^\circ = [mm]$ . If an axial misalignment exists, then  $\Delta K_w$  or  $\Delta K_r$  must be compensated for. The following diagram (Fig. 11) illustrates such a compensation.

Figure 11: Compensating for misalignment

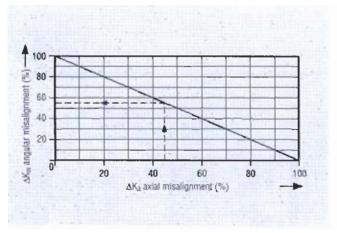


Figure 12: Flexible disc coupling

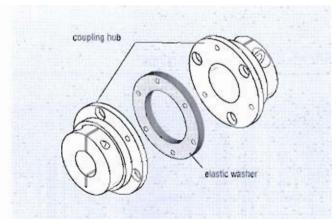
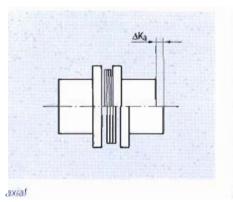
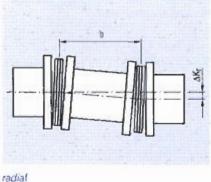
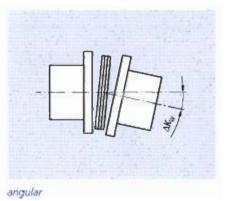


Figure 12.1: Types of misalignment







## Flexible disc couplings

### Assembly instructions

#### Assembly

The installed flexible disc coupling must now be aligned.

The more precise the alignment, the more reserves are available to handle additional misalignments during operation. This will have an advantageous effect on the service life, balance quality, and the precision of transmission.

#### Dismantling

After releasing the backlash-free shaft-hub connections, the drive can be pulled apart and the flexible disc coupling can be removed.

Conical bushings for series AK are forced off with a hexagonal socket screw.

Please ask for our detailed assembly instructions.

# Calculating the existing axial force Fa = [N]

We have indicated the maximum allowed values for  $\Delta$ Ka and  $\Delta$ Kw in the lists of Technical Data. We have summarized these values once again in the following table and have also plotted the coordinates as a curve on the graph.

The individual diagrams are illustrated in the graph. You can use this to define the corresponding axial force Fa for each axial misalignment  $\Delta$ Ka.

#### Example:

Flexible disc coupling, Size 500

max.  $\Delta K_a = 1.2 \text{ mm}$ max.  $E_a = 586 \text{ N}$ 

Existing axial misalignment:

 $\Delta K_a = 0.6 \text{ mm} \stackrel{\triangle}{=} 50\%$ E<sub>a</sub> = 27% of E<sub>a</sub> max.

 $F_a = 158 N$ 

Size	max, axial misalignment Ka (mm)	max. axial stiffness Fa (N)	Curve
18	0,3	76	A
30	0,4	98	Α
60	0,7	116	A
80	0,7	116	A
150	8,0	166	В
200	0,8	166	В
300	0,9	232	8
500	1,2	586	В
800	1,3	1236	8
1400	1,5	1768	C
3000	1,9	2498	0
5000	2,1	4140	В

Table: Coupling characteristic values  $\Delta K_a + F_a$ 

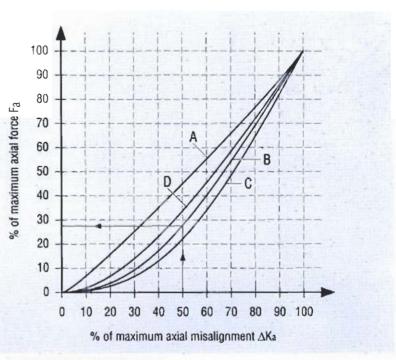


Diagram: dependent on characteristic values